

# **Electrochemical Gas Module**

Gravity gas sensors are equipped with high-performance, general-purpose electrochemical series modules. It uses three electrodes, electrochemical gas sensor and high-performance micro-processor. By installing different gas sensor, the module could detect relevant gas. It is with built-in temperature sensor to make temperature compensation, which makes it could detect the gas concentration accurately. It has the digital output and analog voltage output at the same time which facilities the usage and calibration and shorten the development period. It is a combination of mature electrochemical detection principle and sophisticated circuit design, to meet customers' different detection needs.

### Features

High sensitivity & resolution Low power consumption UART and analog voltage output Good stability and excellent anti-interference ability

### **Main Application**

Portable and fixed gas detector, various gas detection equipment and situation.

# **Technical Parameters**

	Stable1.		
Target Gas	CO、O2、NH3、H2S、NO2、HCL、 H2、PH3、SO2、O3、CL2、HF		
Measurement Range	Refer stable 2.(can be customized also)		
Working Voltage	DC 5±0.1V		
Working Current	< 5 mA		
	UART Output (TTL electrical level,3V)		
Output Data	Analog Voltage(refer stable2. for sensor original amplifying signal)		
Working Life	2 year		
	Temp.: -20∼50℃		
Operating Environment	Humidity.: 15%RH-90%RH(no condensation)		
Storage Environment	Temp.: 20~25℃		
Storage Environment	Hum.: 30%RH-70%RH		
Size	Ø23.5mm*24.5mm		









### **Detection range and signal output**

stable2.

Detection gas	со	02	NH3	H2S	NO2	HF	SO2	CL2	03
Detection	0-1000	0-25%	0-100	0-100	0-20	0-10	0-20	0-10	0-20
range	ppm	vol	ppm	ppm	ppm	ppm	ppm	ppm	ppm
Decimal point of serial port	null	1 byte	null	null	1 byte	Null	1 byte	1 byte	1 byte
Voltage output	0.6-3V	1.5-0V	0.6-3V	0.6-3V	2-0V	2-0V	0.6-3V	2-0V	2-0V
Response Time	≤20s	≤15s	≤150s	≪30s	≤25s	≪60s	≪30s	≪60s	≤120s

Left side value of detection range (zero point) is corresponding to left side value of voltage output range ,but right side value of detection is not corresponding to the right side value of voltage output range. Take O2 (0-25%vol) as an example: 0%vol is corresponding to 1.5V, but the corresponding 25% vol value should refer to the actual test value in the wiki, not 0V.

#### Pin definition stable3.

GND	Ground		
VCC	Power supply		
VO	Voltage output		
RXD	Series port input		
TXD	Series port output		



Bottom view

The meaning of V0 (Vout) : It means original voltage (linear) after amplifying circuit, rather than concentration value of current environment. Users can calculate gas concentration of current environment based on Vout0 and Vout1. Take CO for example: zero voltage Vout0 = 0.6 V; in 200ppm CO gas,Vout1=0.9V, If the current voltage Voutx=1.2V, then the CO concentration(The Vout1 voltage is based on the measured value provided in the wiki.):

 $N = \frac{200}{Vout 1 - Vout 0} * (Vout x - Vout 0) = 400 \text{ppm}.$ 



# **Communication Protocol**

#### **1.General Settings**

Baud Rate	9600
Data Bits	8 bytes
Stop Bits	1 byte
check bits	1 byte

#### 2.Communication Specification

The default communication type is active upload and it sends gas concentration every other one second (the concentration is 16 hexadecimal). Send 0x78 command to change communication type. After changing the communication type to 0x04 (Q&A type), only by receiving the 0x86 command (reading concentration value command), current concentration value can be sent. Communication cycle is 1s.

#### 3.Commands

Active sending mode

Receive	0	1	2	3	4	5	6	7	8
	Start	Command	Gas concentration						Checksum
	byte								
	0xFF	0x86	High	Low	0	0	0	0	7A
			byte	byte					0
EXP.	FF 86 00 (	0 00 00 00 00 0	0 7A(conce	entration is	0)				

gas concentration=(High bytex256+Low byte)

**Please note that** in the above calculation formula, the High byte and Low byte means the decimalism value changed from hexadecimal.

0X78—to change the communicate type (communication type: 0x03 is active upload type, 0x04 is Q&A type)

1	0x78	8	Change communication type							
	0	1	2	3		4	5	6	7	8
	Start Byte	Address	Demand	Communication Type						Checksum
Upload	OXFF	0X01	0x78	0x03		0	0	0	0	0x84
EXP.	FF 01 78 03	00 00 0	00 00 00 84 (switch to active upload type)							
	0	1	2	2		4	5	6	7	8
	Start Byte	Command	Return cal	Return calibration						Checksum
Receive	OXFF	0X78	Succes Failur	ss: 1 e: 0	0	0	0	0	0	0x84
EXP	FF 78 01	00 00 00	00 00 8	57	â.	<u>h</u>	in .	i an		

If switch to Q&A type, send FF 01 78 04 00 00 00 00 83(hexadecimal).



0x86 — To read the concentration value

1	0x86	Change communication type								
	0	1	2		3	4	5	6	7	8
Upload	Start Byte	Address	Comma	nd						Checksum
	OXFF	0X01	0x86		0	0	0	0	0	0x79
EXP.	FF 01 8	86 00 00 00 00 79								
	0	1	2	(T)	3	4	5	6	7	8
Receive	Start Byte	Command	Concentra	Concentration value						Checksum
	OXFF	0X86	High byte	Low	byte	0	0	0	0	
EXP.	FF 86 C	FF 86 00 00 00 00 00 7A (concentration value is 0)								

For CO, NH3, H2S, HF, the concentration =(High bytex256+Low byte)ppm

For O2, NO2, SO2, O3, CL2, the concentration=(High bytex256+Low byte)x0.1 ppm

**Please note that** in the above calculation formula, the High byte and Low byte means the decimalism value changed from hexadecimal.

For example: Original high byte is 1B and original low byte is 2C.

1B is hexadecimal and it is 27 after changing to decimalism.

2C is hexadecimal and it is 44 after changing to decimalism.

Concentration=27x256+44 or Concentration=(27x256+44)x0.1

#### 4. Checksum and calculation

\* Function Name: ucharFucCheckSum (uchar \*i,ucharln)

\* Functional description: Sum check 【Take Non(Byte1+Byte2+...Byte7) +1】

unsigned char FucCheckSum(unsigned char \*i, unsigned char In)

{

```
unsigned char j,tempq=0;
i+=1;
for(j=0;j<(ln-2);j++)
{
    tempq+=*i;
    i++;
}
```



tempq=(~tempq)+1;

return(tempq);

}

#### Cautions

- 1. Please do not take away or plug the sensor in the module.
- 2. It is prohibited to weld the pins of the module. The socket could be welded.
- 3. Sensor shall avoid organic solvent, coatings, medicine, oil and high concentration gases.
- 4. Excessive impact or vibration should be avoided.
- 5. Please keep the modules warming up for at least 5 minutes when first using.
- 6. Please do not use the modules in systems which related to human being's safety.
- 7. Please do not use the modules in strong air convection environment.
- 8. Please do not expose the modules in high concentration organic gas for a long time.

9. Returned data of module serial port is real-time density of current environment, without standard gas, please do not use standard command, for it will cause calibrated data and returned data of serial port to zero.

10. To judge whether module communication is normal, it is advisable to use tools that can change USB to TTL(communication level 3V), debug assistant software via serial port, and determine it by communication protocol.

11. When choosing module, users should choose products of different applications and ranges. If there is no special requirement, products will use conventional range.

#### **Cross Interference Characteristics**

The sensor also responds to gases other than the target gas. The response characteristics of the sensor for several common interfering gases are listed in the table below for reference. The data in the table are typical responses for the interfering gases at a given concentration.

	SEN0466 - CO	
Gas	Concentration	CO
H2S	100ppm	Oppm
S02	20ppm	Oppm
Н2	200ppm	100ppm
C2H4	100ppm	100ppm
NO	35ppm	9ppm
NO2	5ppm	2ppm

Gas	Concentration	H2S
СО	200ppm	< 0.5ppm
CL2	10ppm	<-0.7ppm
C2H4	400ppm	< 0.3ppm
Н2	10000ppm	<16ppm
С2Н5ОН	1000ppm	< 0.3ppm
NH3	50ppm	<-0.3ppm
S02	20ppm	<1.6ppm
РНЗ	20ppm	< 14ppm
НСНО	10ppm	< 2.5ppm
СбНб	100ppm	< 0.2ppm
СНЗОН	200ppm	< 0.15ppm

SEN0467 - H2S

#### SEN0468 - CL2

Gas	Concentration	CL2
H2S	15ppm	<-3ppm
СО	200ppm	Oppm
NO	35ppm	Oppm
S02	5ppm	Oppm
HCN	10ppm	Oppm
H2	400ppm	0.1ppm
C2H4	400ppm	0.1ppm
HCL	5ppm	Oppm
C02	5%	0
NH3	20ppm	0.1ppm

SEN0469	-	NH3

Concentration	NH3
200ppm	<-6ppm
50ppm	< 25ppm
10ppm	< <b>-</b> 7ppm
100ppm	Oppm
10000ppm	< 14ppm
1000ppm	< 20ppm
20ppm	< 9ppm
20ppm	< 18ppm
10ppm	< 38ppm
100ppm	< 0.7ppm
200ppm	< 4ppm
	200ppm 200ppm 50ppm 10ppm 100ppm 10000ppm 20ppm 20ppm 10ppm 10ppm 20ppm 20ppm 20ppm 20ppm

Gas	Concentration	S02	
СО	200ppm	< 2.5ppm	
H2S	50ppm	< 0.15ppm	
CL2	10ppm	<-0.6ppm	
C2H4	130ppm	5ppm	
Н2	400ppm	< 1ppm	
C2H60	1000ppm	< 1.5ppm	
NH3	50ppm	< 0.1ppm	
PH3	20ppm	< 3ppm	
НСНО	10ppm	<18ppm	
C6H6	100ppm	Oppm	
СНЗОН	200ppm	$< 0.1 { m ppm}$	

SEN0470 - S02

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SEN0471 - N02
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Concentration	N02		
15ppm	<-3ppm		
300ppm	Oppm		
35ppm	Oppm		
5ppm	≈5ppm		
5ppm	Oppm		
10ppm	Oppm		
5ppm	Oppm		
50ppm	$<5 \mathrm{ppm}$		
20ppm	< 2ppm		
	Concentration           15ppm           300ppm           35ppm           5ppm           5ppm           5ppm           5ppm           5ppm           20ppm		

#### SEN0472 - 03

Gas	Concentration	03	
CL2	3ppm	1ppm	
H2S	15ppm	<-1ppm	
CO	300ppm	Oppm	
S02	5ppm	Oppm	
HCN	10ppm	Oppm	
HCL	5ppm	Oppm	
SO	35ppm	Oppm	
NO2	5ppm	2ppm	
Н2	500ppm	Oppm	
C2H4	100ppm	Oppm	

SEN0473 - H2			
Gas	Concentration	H2	
H2S	15ppm	4ppm	
S02	5ppm	Oppm	
СО	200ppm	30ppm	
SO	35ppm	10ppm	
N02	5ppm	0.5ppm	
CL2	10ppm	Oppm	
HCL	5ppm	Oppm	
S02	5ppm	Oppm	
C2H4	100ppm	85ppm	
	SEN0474 - HCL		
Gas	Concentration	HCL	
СО	200ppm	< 2ppm	
NO2	5ppm	≈-5ppm	
CL2	10ppm	< -10ppm	
CH4	400ppm	Oppm	
SO	35ppm	Oppm	
H2	500ppm	<2ppm	
HCN	10ppm	< 0. 2ppm	
C2H4	100ppm	< 6ppm	
H2S	15ppm	29ppm	
	SEN0475 - HF		
Gas	Concentration	HF	
СО	200ppm	Oppm	
S02	10ppm	≤1ppm	
CL2	10ppm	≈5ppm	
CH4	1000ppm	Oppm	
СНЗСООН	100ppm	100ppm	
C2H50H	1000ppm	Oppm	
HCL	10ppm	6ppm	
	SEN0476 - PH3		
Gas	Concentration	HF	
СО	200ppm	< 0. 4ppm	
H2S	50ppm	<15ppm	
CL2	10ppm	<-0.5ppm	
C2H4	130ppm	< 0.7ppm	
H2	400ppm	< 0.2ppm	
С2Н50Н	1000ppm	< 0.3ppm	
NH3	50ppm	< 0.05ppm	
S02	20ppm	< 3.5ppm	
НСНО	10ppm	< 3. 5ppm	

100ppm

200ppm

<0.15ppm

< 0.02ppm

C6H6

CH30H